

Date: Wednesday, 3/29/2006 3:56:25 PM
 User: Linda Lacelle

Process Sheet

Split

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WINDOW
Job Number	: 26396 <i>2</i>		
Estimate Number	: 10695		
P.O. Number	: <i>NIA</i>	Part Number	: D33001
This Issue	: 3/29/2006 S.O. No. : <i>NIA</i>	Drawing Number	: D3300 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>NIA</i> Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: 24347	Material	: <i>NIA</i>
Written By	: <i>HA SEL COMMENT BELOW</i>	Due Date	: 4/5/2006
Checked & Approved By	: <i>SHE ABOVE USER & DATE</i>	Qty:	4 Um: Each
Comment	: Est A 04.11.30 New Issue KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	SHEAR	SHEAR
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Comment: SHEAR

Cut window: 13.20" x 24.20"

2.0	MACRLICS125	1/8" Polycast II Sheet
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Comment: Qty.: 255.9375 sf(s)/Unit Total : 1023.7500 sf(s)

1/8" Polycast II Sheet

Material: Polycast II Clear Acrylic sheet per MIL-P-5425, 0.125" thick

(M-ACRYLIC-S.125)

Batch: *17624*

SB 06/03/30 (2)

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Trim as per template D3300-1T1

Deburr, break all sharp edges 0.010 to 0.015

Engrave part number and batch number as per Dwg D3300

SB 06/03/30 (2)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Identify, wrap in foam and Stock

SB 6/4/3 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: PD Date: 06/04/04
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: WINDOW

Job Number: 26396

Part Number: D33001

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 377

Handwritten: 4/4/03 (2)

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Handwritten: DD 06/04/04 (2)

Job Completion



Handwritten: 26-04-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

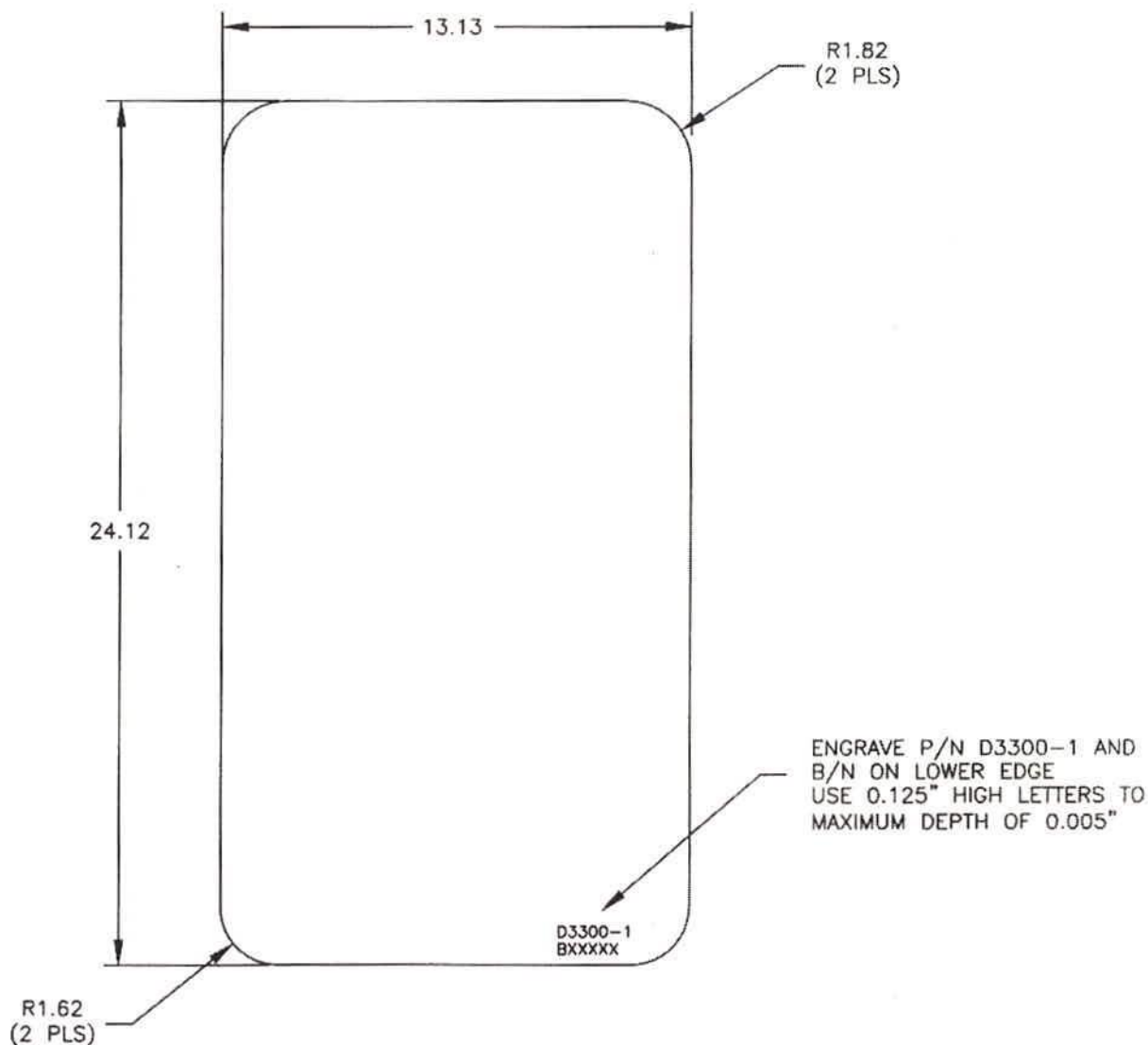
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3300	REV. A SHEET 1 OF 1
DATE 04.10.08		TITLE WINDOW	SCALE 1:5
A	04.10.08	NEW ISSUE	

RELEASED
04.11.23



D3300-1 WINDOW

- 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 0.125" THICK (REF DART SPEC. M-ACRYLIC-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TRIM USING D3300-1T1 TEMPLATE

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